

Date: Wednesday, 3/21/2007 3:40:44 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : HI-STEP LEG ASSEMBLY
 Job Number : 31407 Part Number : D2582
 Estimate Number : 10355 Drawing Number : D2582 REV A
 P.O. Number : Project Number : N/A
 This Issue : 3/21/2007 S.O. No. :
 Prsht Rev. : NC Drawing Revision : A
 First Issue : / / Type : SMALL /MED FAB Material :
 Previous Run : 30813 Due Date : 4/10/2007 Qty: 20 Um: Ea
 Written By : *10*
 Checked & Approved By : *10*
 Comment : Est Rev:F Removed Manufacturing 05-11-07 JLM
 Est Rev:G Added part # to Sub 06-08-10 JLM

Additional Product

Job Number:-



Seq. #: Machine Or Operation: Description :

1.0 31407A SPACER



Comment: Sub-Component SPACER

D2280 B *31407**x20* -

2.0 31407B STEP LEG



Comment: Sub-Component STEP LEG

D2278 B *9922B**x20* -

3.0 31407C STEP SPACER



Comment: Sub-Component STEP SPACER

D2322 B *30813C**x10mx* -

STEP SPACER

4.0 31407D STEP SPACER



Comment: Sub-Component STEP SPACER

D2279 B *22525**x 10* -

5.0 MS20470AD44 Rivet, Universal Head



Comment: Qty.: 22.0000 Each(s)/Unit Total : 440.0000 Each(s)

Pick:

Qty Part Number Description Batch

22 MS20470AD4-4 Rivet

*M102328**x 220* -*MF 07-04-10*

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HI-STEP LEG ASSEMBLY

Job Number: 31407

Part Number: D2582

Job Number:



Seq. #:	Machine Or Operation:	Description :
6.0	MS20470AD45	Rivet, Universal Head
Comment: Qty.: 4.0000 Each(s)/Unit Total : 80.0000 Each(s)		
Pick: Qty Part Number Description Batch 4 MS20470AD4-5 Rivet <u>M102455</u> (40-)		
7.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
Comment: SMALL & MEDIUM FAB RESOURCE 1 Assemble as per Dwg D2582 and		
8.0	QC5	INSPECT WORK TO CURRENT STEP
Comment: INSPECT WORK TO CURRENT STEP		
9.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>WA 21</u>		
10.0	QC21	FINAL INSPECTION/W/O RELEASE
Comment: FINAL INSPECTION/W/O RELEASE		

Job Completion



U 07.04.11
10

